

Magnum Shooting Academy

Business Manually Operated Rifle – M.O.R Course – Total 40 Rounds

Fundamentals

Stance	Boxer– Weaver
Grip	Four point weld – Right hand/Left hand
Sight Alignment	Equal Height-Equal light
Sight Picture	Focus on the front sight- Front sight in focus
Trigger Control	Trigger not too far- Squeeze to the rear
Breathing	Breath in & out normally- don't hold breath
Follow through	Continue to do what you have done 1-2 sec after the shot has fired

Dry Drills

Safety Inspection
Open Bolt Action –Open hand
Close Bolt – Open hand
Fill magazine rnds
Insert Mag into firearm
Remove Mag from firearm
Fill internal magazine housing
Unload rnds from internal magazine housing
Simulate firing the Rifle
Simulate malfunction with dummy rnds
Unloading process
Bolt forward and firing pin down – dry fire
Bolt forward and firing pin down- controlled
Explain firearm condition of carry -1/2/3/4

Only center fire calibers can be used

Course of fire –Training – 40 Rnds

Distance	Position	No. Rnds	Time	Targets
10m	Standing	5	20 sec	A4
Fill magazine and Load MOR with 5 rnds and on command Fire 1 rnd – Unload each shot				

Distance	Position	No. Rnds	Time	Targets
10m	Standing	4+1	20 sec	A4
Load MOR- on command Fire 4 rnds –after load a dummy for preparation to fire again				

Distance	Position	No. Rnds	Time	Targets
10m	Standing-Kneeling	6	0	A4
Load MOR -on command Fire 1 rnd – kneeling position fire 1 rnd - repeat				

Distance	Position	No. Rnds	Time	Targets
10m	Standing	5+1	20 sec	A4
Load MOR-on command Fire 5 rnds – Correct Malfunction drill using dummy rnd or - simulate empty chamber to start.				

Distance	Position	No. Rnds	Time	Targets
10m	Kneeling	5	20	A4
Load MOR -on command Fire 5 rnds from a kneeling position				

Distance	Position	No. Rnds	Time	Targets
10m	Prone	5	20	A4
Load MOR -on command Fire 5 rnds from a prone position				

Distance	Position	No. Rnds	Time	Targets
15m	Standing	5	0	A4
Load MOR -on command Fire 1 rnd from a walk towards target				

1st Qualification Shoot

Distance	Position	No. Rnds	Time	Targets
50m	Standing	10	0	A4
On command load & Fire 10 rnds in own time – Unload and show clear - No assistance – Learner must complete				